

2022 CHEVROLET CORVETTE SERVICE MANUAL

- **SEARCH**

1. **Body Repair**
2. **Collision Repair**
3. **Repair Instructions**
- 4.

Rocker Panel Replacement (Door Ring Bracket)

Materials

- Structural Rivet (SR3 2X) Fastener Specifications

Removal Procedure

1. Click here for full size
2. Warning:

Refer to Approved Equipment for Collision Repair Warning
3. Warning:

Refer to Collision Sectioning Warning
4. Warning:

Refer to Glass and Sheet Metal Handling Warning
5. Note:

The side ring bracket is 5000 series stamped aluminum sheet. Aluminum
6. Note:

Left shown, right similar.
7. Disable the SIR system. SIR Disabling and Enabling
8. Remove all related panels and components.
9. Remove the sealers and anti-corrosion materials from the repair area as necessary. Anti-Corrosion Treatment and Repair
10. Click here for full size
11. Remove structural rivets (1). [2X] Fastener Specifications
12. Click here for full size
13. Remove side ring bracket (1) from vehicle.

Installation Procedure

1. Click here for full size
2. Position side ring bracket (1) on vehicle.
3. Click here for full size
4. Install structural rivets (1). [SR3 2X] Fastener Specifications
5. Seal structural rivets with seam sealer. Anti-Corrosion Treatment and Repair
6. Apply the sealers and anti-corrosion materials to the repair area as necessary. Anti-Corrosion Treatment and Repair
7. Paint the repaired area. Basecoat/Clearcoat Paint Systems
8. Install all related panels and components.

9. Enable the SIR System. SIR Disabling and Enabling

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